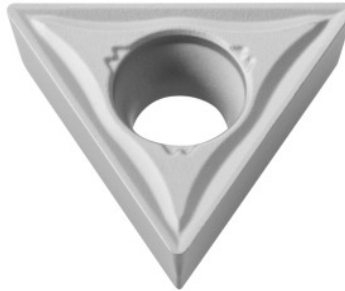




Indexable insert for turning TCMT 110204, for medium machining, Grade: HBT020



Order data

Order number	261012 HBT020
GTIN	4062406257514
Item class	22D

Technical description

Tool material	Carbide
Feed f	0.12 - 0.3 mm/rev.
Chip breaker	PM
Cutting conditions	slightly interrupted
Main application	P
Grade	HBT020
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	TCMT 110204
Corner radius	0.4 mm
Number of changes/inserts	3
Cutting speed v_c main application	100 - 280 m/min

Coating	TiCN
Type of product	Indexable insert for turning